

# YOUR TREATMENT GUIDE

PROVIDING CLARITY ON GLASSIA®  
EVERY STEP OF THE WAY

Please click for [Important Safety Information](#) and [Full Prescribing Information](#), including Patient Information and Detailed Instructions for Administration, and discuss with your healthcare provider (HCP).

GETTING STARTED

UNDERSTANDING YOUR CONDITION

YOUR INFUSION OPTIONS

ONEPATH® PERSONALIZED SUPPORT

# GET STARTED WITH GLASSIA®

## [Alpha<sub>1</sub>-Proteinase Inhibitor (Human)]

### What is GLASSIA?

GLASSIA is a medicine containing human Alpha<sub>1</sub>-Proteinase Inhibitor (Alpha<sub>1</sub>-PI) that is used to treat adults with lung disease (emphysema) because of severe Alpha<sub>1</sub>-antitrypsin (Alpha<sub>1</sub>) deficiency. GLASSIA is not meant to be used as a therapy for lung disease other than severe Alpha<sub>1</sub> deficiency. Effects of GLASSIA on worsening lung function and emphysema progression have not been proven in clinical trials. Long-term effects of Alpha<sub>1</sub> replacement and maintenance therapy have not been studied.

### IMPORTANT SAFETY INFORMATION

#### What is the most important information I need to know about GLASSIA?

- GLASSIA can cause severe allergic reactions including hives, swelling in the mouth or throat, itching, tightness in the chest, trouble breathing, wheezing, faintness or low blood pressure
- If you will be taking GLASSIA outside a healthcare setting, ask your healthcare provider (HCP) about an epinephrine pen and/or other supportive care for certain severe allergic reactions.

Please click for [Important Safety Information](#) and [Full Prescribing Information](#), including Patient Information and Detailed Instructions for Administration, and discuss with your healthcare provider (HCP).

You and your doctor have decided to treat your Alpha-1 antitrypsin deficiency with GLASSIA.

### LET'S START WITH THE BASICS



#### How does GLASSIA treat Alpha-1 deficiency?

Your body is low on or missing a protein called Alpha-1 antitrypsin (aka Alpha-1). Your doctor has prescribed GLASSIA to treat this severe hereditary deficiency in Alpha-1 that can cause lung disease (emphysema).



#### What will treatment look like?

GLASSIA is a liquid medication administered through intravenous (into a vein) infusions, once every week. Each infusion generally takes about 15 minutes at the recommended dose and maximum infusion rate.



#### How long will I be on treatment?

Alpha-1 deficiency is a chronic condition that can be treated throughout your life.

It is important to follow your doctor's instructions and stay on track with your weekly GLASSIA infusions.

Visit [glassialiquid.com](https://glassialiquid.com) to sign up for helpful resources and more information about your treatment.

You are not alone. We are here to help you start and stay on track with GLASSIA.

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# UNDERSTANDING YOUR SEVERE ALPHA-1 DEFICIENCY

## IMPORTANT SAFETY INFORMATION, CONTINUED

### Who should not use GLASSIA [Alpha<sub>1</sub>-Proteinase Inhibitor (Human)]?

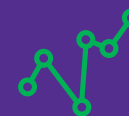
Do not use GLASSIA if you:

- Have immunoglobulin A (IgA) deficiency with antibodies to IgA
- Have a severe allergic reaction to human Alpha<sub>1</sub>-PI products.

Please click for [Important Safety Information](#) and [Full Prescribing Information](#), including Patient Information and Detailed Instructions for Administration, and discuss with your healthcare provider (HCP).

Managing your Alpha-1 deficiency begins with understanding it.

## DID YOU KNOW?



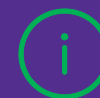
### Alpha-1 deficiency runs in families

Alpha-1 deficiency is a genetic condition that is passed on from parents to children. Normally, the Alpha-1 protein protects lung tissue from inflammation due to infection or inhaled irritants. People with Alpha-1 deficiency are encouraged to quit smoking, avoid secondhand smoke, and limit exposure to dust and fumes.



### Patients like you have low levels of Alpha-1

Alpha-1 deficiency means there is little to no Alpha-1 protein available in your body to protect your lungs. This happens because your body creates an abnormal type of Alpha-1 that cannot be released into the bloodstream at a normal rate. A severe Alpha-1 deficiency can lead to emphysema—a lung condition that causes shortness of breath—with symptoms that can worsen over time.



**1 in every 3,000 to 5,000** Americans has Alpha-1 deficiency. Talk to your doctor about family testing.



### GLASSIA increases circulating Alpha-1 levels

GLASSIA is a medicine for adults with lung disease, such as emphysema, caused by severe hereditary Alpha-1 deficiency. GLASSIA is given weekly to increase the level of protective Alpha-1 protein in your lungs. Effects of GLASSIA on worsening lung function and emphysema progression have not been proven in clinical trials.

Be sure to follow your doctor's instructions, and stay on track with your weekly GLASSIA infusions to help increase Alpha-1 levels in your blood and lungs. **We are rooting for you. You've got this!**

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# YOU HAVE OPTIONS WITH GLASSIA

[Alpha<sub>1</sub>-Proteinase Inhibitor (Human)]

## IMPORTANT SAFETY INFORMATION, CONTINUED

**What are the possible or reasonably likely side effects of GLASSIA?**

**If any of the following problems occur contact your healthcare provider (HCP) or call emergency services right away:**

- Worsening or flare-up of your chronic obstructive pulmonary disease (COPD)
- Hives, swelling in the mouth or throat, itching, chest tightness, trouble breathing, wheezing, fainting or dizziness. These could be signs of a serious allergic reaction.

The most common side effects that may occur are headache and upper respiratory tract infections.

**Please click for [Important Safety Information](#) and [Full Prescribing Information](#), including [Patient Information](#) and [Detailed Instructions for Administration](#), and discuss with your healthcare provider (HCP).**



You can infuse GLASSIA with help from a healthcare professional or self-infuse at home.\*

## LET'S EXPLORE YOUR OPTIONS IN DETAIL



### GLASSIA can be infused:

- In the clinic by a healthcare provider
- At an outpatient infusion center
- At home by a healthcare provider
- At home through self-infusion or by a caregiver—after appropriate training\*

\*If self-administration is deemed appropriate, ensure that you receive detailed instructions and adequate training on how to administer at home or other appropriate setting and have demonstrated the ability to independently administer GLASSIA.



### Talk to your doctor about your infusion options

Your healthcare team can help you receive treatment in a proper setting that works for you. Talk to your doctor about your options and what you feel would work best for you.



### Training for self-administration is required

GLASSIA can be infused at home by yourself or with help from a caregiver. However, training by a healthcare provider is required beforehand to administer GLASSIA appropriately. Your doctor or office staff can help arrange for a healthcare professional for training and other arrangements for receiving GLASSIA in your home or other appropriate setting.



### Getting started on your GLASSIA prescription

A specialty pharmacy will fill your GLASSIA prescription and send it to the appropriate location. If you are self-administering GLASSIA, the pharmacy will ship your medicine to your home with storage instructions.

Remember, you and your doctor will work together to find the infusion experience that is right for your needs.



# Here for you, every step of the way

OnePath® offers personalized product support from Takeda for your treatment journey

## What to expect with OnePath

**Your doctor will enroll you:** To enroll, your doctor must complete and submit the OnePath Start Form and you must sign the Patient Authorization. Talk to your doctor if you would like to enroll in OnePath.

**OnePath will contact you:** Once OnePath receives the Start Form and confirms your program eligibility, you will receive a welcome call from your dedicated Patient Support Manager. He or she will contact you from **1-866-888-0660**.

**If you miss your welcome call,** you can always call us back so that we can help you access your prescribed medication.



To speak to a OnePath® representative:

Call **1-866-888-0660** Monday through Friday, 8:30 AM to 8:00 PM ET or visit **[www.onepath.com](http://www.onepath.com)**

This card is for you. Save it here or in a convenient spot so you always have contact information for OnePath.



<sup>†</sup>Subject to program terms, limits, and conditions.  
<sup>‡</sup>IMPORTANT NOTICE: The OnePath Copay Assistance Program (the Program) is not valid for prescriptions eligible to be reimbursed, in whole or in part, by Medicaid, Medicare (including Medicare Part D), Tricare, Medigap, VA, DoD, or other federal or state programs (including any medical or state prescription drug assistance programs). No claim for reimbursement of the out-of-pocket expense amount covered by the Program shall be submitted to any third-party payer, whether public or private. The Program cannot be combined with any other rebate/coupon, free trial, or similar offer. Copayment assistance under the Program is not transferable. The Program only applies in the United States, including Puerto Rico and other U.S. territories, and does not apply where prohibited by law, taxed, or restricted. This does not constitute health insurance. Void where use is prohibited by your insurance provider. If your insurance situation changes you must notify the Program immediately at **1-866-888-0660**. Coverage of certain administration charges will not apply for patients residing in states where it is prohibited by law. Takeda reserves the right to rescind, revoke, or amend the Program at any time without notice.

# Meet the OnePath® team



## Patient Support Manager (PSM)

- Your main support contact at OnePath, from enrollment and throughout your treatment.
- Offers continuous product support and assistance, even after you have started treatment
  - Helps answer questions or concerns that may come up
  - Provides information about patient advocacy groups and events



## Patient Access Manager (PAM)

- Available in your area to meet with you in person.
- Guides you through insurance access and coverage
  - Helps address insurance questions, challenges, or coverage issues that may arise



## Clinical Educator (CE)

- Provides information about your disease, if necessary.
- Available to review your treatment plan



## OnePath offers co-pay assistance to eligible\* patients

- Up to 100% of your qualified co-pay expenses may be covered<sup>†‡</sup>
- If you have commercial insurance, you may be eligible for the OnePath Co-Pay Assistance Program:
- May provide \$0 co-pays if you are eligible
  - Covers out-of-pocket expenses related to your treatment co-pays such as deductibles, coinsurance, and certain infusion charges (if applicable), up to the program maximum

<sup>\*</sup>To be eligible, you must be enrolled in OnePath and have commercial insurance. Other terms and conditions apply. Call OnePath for more details.

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- Have a severe allergic reaction to human Alpha<sub>1</sub>-PI products.

#### What are the possible or reasonably likely side effects of GLASSIA?

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- Hives, swelling in the mouth or throat, itching, chest tightness, trouble breathing, wheezing, fainting or dizziness. These could be signs of a serious allergic reaction.

The most common side effects that may occur are headache and upper respiratory tract infections.

Other possible side effects of GLASSIA include:

- |                    |                           |
|--------------------|---------------------------|
| • Cough            | • Increased liver enzymes |
| • Sinus infection  | • Shortness of breath     |
| • Chest discomfort | • Nausea                  |
| • Dizziness        | • Fatigue                 |

**These are not all the possible side effects. Tell your HCP about any side effect that bothers you or that does not go away.**

**For additional safety information, click for Full Prescribing Information, including Patient Information and Detailed Instructions for Administration, and discuss with your healthcare provider (HCP).**

**You are encouraged to report negative side effects of prescription drugs to the FDA. Visit [www.fda.gov/medwatch](http://www.fda.gov/medwatch), or call 1-800-FDA-1088.**

“Having the option to infuse at home on my own\* gives me the flexibility to keep doing the things I love, like spending time with my grandchildren.”

Talk to your doctor about infusion options that may be available for you.

*\*If self-administration is deemed appropriate, ensure that you receive detailed instructions and adequate training on how to administer at home or other appropriate setting and have demonstrated the ability to independently administer GLASSIA.*



**TRUDY D.**  
Actual GLASSIA patient for 3 years



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